

60,137-027

**AMENDMENTS TO THE SPECIFICATION:**

Please replace the following numbered paragraphs with the following rewritten paragraphs:

- [26] An end portion 40 of the piston 38 is preferably angled relative to the first axis 35. As illustrated in Figure 2B, the mix head 20 is engaged with the mold assembly 22 at an angle for operator convenience. The end portion ~~42~~ 40 of the first flow passage is thus angled to coincide with the piston end portion 40 to assure an effective substantially conformal seal of the mold cavity 24 when the piston 38 is in a closed position (Figure 5C).